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**Title:** Efficacy and safety of omalizumab in real-life practice in India

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**Body:** A 52-week, post-marketing study to assess the efficacy and safety of omalizumab in an Indian population is ongoing; we present interim 16-week data. This is an open-label, multi-center, observational, post-marketing study in 72 patients (mean age  $51.7 \pm 14.9$  y) with moderate-to-severe persistent allergic asthma. Endpoints are asthma exacerbations, work/college days missed, hospitalizations, ACQ 5 and ACT scores, FEV<sub>1</sub>, and ICS use. Safety and tolerability are also being assessed. Qualitative and quantitative variables are analyzed using Chi-Square tests and paired t-tests, respectively. All parameters are compared from baseline to week 16 of omalizumab treatment. 35.9% of patients experienced  $\geq 1$  exacerbation at baseline. This reduced significantly to 15.4% at week 16 ( $p=0.046$ ). The proportion of patients missing college/work and requiring unscheduled hospitalizations also reduced significantly with omalizumab (41.7% to 12.5%,  $p=0.039$ ; 23.7% to 2.6%,  $p=0.021$ , respectively). ACQ scores significantly improved with omalizumab; composite scores decreased by 4.2 (14.8 vs. 10.6, 95%CI -6.5 to -1.9;  $p=0.001$ ) and mean scores by 0.8 (3.3 vs. 2.5, 95%CI -1.4 to -0.2;  $p=0.015$ ). ACT scores improved significantly by 5.3 (10.1 vs. 15.4, 95%CI 2.4 to 8.4;  $p=0.002$ ). FEV<sub>1</sub> improved by 0.51L (1.23 vs. 1.74, 95%CI 0.38 to 0.64;  $p=0.000$ ), and mean ICS dose decreased by 109 $\mu$ g (700.8 $\mu$ g vs. 591.8  $\mu$ g, 95%CI -205.4 to -12.5;  $p=0.028$ ). One gastrointestinal adverse event of moderate intensity (suspected drug related) was reported during the study and resolved with concomitant medication. Omalizumab is an effective and safe therapeutic option in Indian patients with uncontrolled allergic asthma despite high-dose ICS plus LABA.